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chapter 18 lean manufacturing - penn state engineering - than the method of lean. in the following sections, the procedures and specifics of lean will be introduced. 18.1.1 the 3 m's of lean lean manufacturing is a japanese method focused on 3m's. these ms are: muda, the japanese word for waste, mura, the japanese word for inconsistency, and muri, the japanese word for unreasonableness. muda

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